D/C

JSW Steel Limited

JSW Steel

JSWSL/STEEL/ENVT/Form-V/2024-25/79
25th September 2024

To

The District Environmental Engineer
Tamil Nadu Pollution Control Board
1.276, Meyyanur Main Road,
Siva Tower Salem – 4.

Dear Sir,

Sub: JSW Steel Ltd, Salem Works -Submission of Environmental Statement (Form-V) for the year 2023-24

Ref: CTO dated 23.01.2023 - General Condition 16C under Water Act, 1974

Please find enclosed herewith the Environment Statement duly filled in Form–V under the Environmental (Protection) Act, 1986 for the period of **April 2023 – March 2024.**

This is for your kind information and kindly acknowledge the receipt of the same.

Yours faithfully,
For JSW Steel Limited, Salem Works

B N S Prakash Rao
Executive Vice President & Plant Head

Encl: as above

CC:
The Joint Chief Environmental Engineer (M),
Tamil Nadu Pollution Control Board
Salem Region,No # 9, 4th Cross street, Brindhavan road,
Fairlands, Salem -16

26 SEP 2024

Salem Works
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JINDAL
O P Jindal Group

ENVIRONMENTAL STATEMENT

[Form – V]

Reporting Period : FY 2023 - 2024

JSW Steel Limited, Salem Works

Submitted by:
JSW Steel Limited., Salem Works,
Pottaneri (P.O), Mecheri,
Mettur-(Tk), Salem(Dt)
Tamil Nadu, India, 636453

FORM-V
(Rule 14 of The Environment Protection,1986)
Environmental Statement for the financial year ending on 31st March 2024
PART-A

1	Name and address of the owner, occupier of the industry Operation or process	Mr. B. N. S. Prakash Rao Executive Vice President JSW Steel Limited, Salem Works Pottaneri & M. Kalipatti Village Salem District – 636 453
2	Industry category Primary	Ultra Red – Large
3	Production Capacity	Steel Products: 1150000 Pig Iron : 300000 (Intermediate products)
4	Year of establishment	1996, Expansion on 2007, 2017 & 2020 (7iia)
5	Date of the last Environmental Statement submitted.	26.09.2023

Production details against the Consent quantity

Sl. No.	Description	Unit	Consented Quantity	Actual Quantity
Product details				
1	Steel production (Mild Steel, Carbon Steel, Alloy Steel and Special Steel) Products (Billets, Blooms, Round bars, Round Corner Square, Flats, Coils, Bars & Rods, Hexagon, Annealed, Pickled, Peeled & Ground products and Steel Ball)	MT/Year	1150000	1111813
By product details				
1	Ferrous Sulfate	MT/Year	1200	635
2	Liquid Oxygen for sale	MT/Year	15000	2810
3	Liquid Nitrogen for sale	MT/Year	2000	45
4	Liquid Argon for sale	MT/Year	8000	1449
5	Paver block by using Steel Making Shop slag	MT/Year	50000	4102
6	Crushed slag (Steel Making Shop Slag)	MT/Year	226750	186169*
7	Ready -Mix concrete	MT/Year	82500	25605
8	Ground Granulated Blast Furnace Slag (GGBFS)	MT/Year	800000	578790
Intermediate product details				
1	Pig Iron Production	MT/Year	300000	3,088

** After recovery of IBM (Iron bearing material) and internal use*

PART - B

Water and Raw Material Consumption:

1. Water consumption in m^3/d @ 365 days

1. Process : 1510 m^3/day
2. Cooling : 6656 m^3/day
3.Domestic : 1383 m^3/day (Including gardening)

Sl. No.	Name of Products	Specific Water consumption per unit of products	
		FY 2022-2023	FY 2023-2024
1	Pig Iron (m^3/TCS)	0.38	0.34
2	Steel products (m^3/TCS)	2.05	2.05

2. Raw material consumption and production

Sl. No.	Name of raw materials	Name of Products	Consumption of Raw materials(TPA)	
			FY 2022 – 2023	FY2023 – 2024
I	**Unit : Sinter Plant**	**Sinter**	**1164722**	**1126296**
1	Iron Ore Fines		835018	909775
2	Coke Fines		80425	87695
3	Lime Stone Fines		89779	121615
4	Dolomite Fines		24386	25608
5	Lime Powder		58110	67205
6	Filter Cake (BF & EOF Sludge)		31233	38452
7	Dust Catcher Fines		5024	5593
II	**Unit : Coke Oven Plant**	**Coke**	**487296**	**478038**
1	Coal		693028	681250
III	**Unit : Blast Furnace**	**Hot Metal**	**1048265**	**1012423**
1	Iron Ore		539064	556766
2	Coke		447562	409257
3	PCI Coal		157626	139504
4	Nut Coke		13536	9125
5	Lime Stone		1244	2688
6	Quartzite		6145	9060
7	Dunite		15381	17574
8	Dolomite		21889	10797
9	Sinter including fines		1134178	1060613
10	Pellet		146504	110667
11	EOF Slag		1708	0
12	Small Sinter		15655	352
13	Mn Ore		648	9623
14	Pyroxinite		NR	12396
IV	**Unit : Steel Melting Shop**	**Billets/Blooms**	**1124123**	**1111813**
1	Hot Metal from BF		1044572	1004288
2	Pig Iron		3315	2735
3	Iron Skull & Steel Scrap and Skull (includes purchased)		219100	251315
4	FeMn		2337	2875
5	FeSi		1865	1754
6	Ferro Mo		643	676
7	Ferro – Cr		6105	6914
8	Ferro Ni		544	595

9	Burnt Lime		71802	70216
10	Dololime		NR	6950
11	Iron Ore		NR	20485
12	FeSiMn		NR	12985
13	Sinter		NR	4697
V	**Mills**			
	Bar & Rod Mill	BRM Products	450710	471895
	Blooming Mill	BLM Products	378637	415904
VI	**Pickling and Annealing**	Pickled Products	26950	50717
VII	**Peeled and ground**	Peeled Products	2333	3368
VIII	**Steel Ball**	Steel Ball	1916	21987

PART C
POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT
(Parameter as specified in the consent issued)

(a) Water Environment:

i) Sewage Treatment Plant (STP) @ plant
Pollutants discharged due to the treated sewage of Plant STP

Sl. No.	Pollutants	Quantity of Pollutants discharged (Kg/day)	Concentration of Pollutants discharged (mg/l)	Percentage of variation from prescribed standards with reasons
Pollutants discharged due to the treated sewage of Plant STP				
1	pH	_	7.61	Treated water quality parameters are within the prescribed standards by TNPCB.
2	TSS	0.39	8.0	
3	BOD 5 days @20^{0}C	0.19	3.84	

ii) Sewage Treatment plant (STP) @Township
Pollutants discharged by the treated sewage of Township STP

Sl. No.	Pollutants	Quantity of Pollutants discharged (Kg/day)	Concentration of Pollutants discharged (mg/l)	Percentage of variation from prescribed standards with reasons.
Pollutants discharged by the treated sewage of Township STP				
1	pH	_	7.68	Treated water quality parameters are within the prescribed standards by TNPCB.
2	TSS	0.17	7.67	
3	BOD 5 days @20^{0}C	0.07	3.13	

Sewage generated is treated in the respective Sewage Treatment Plants and treated water is reused for gardening purpose in the plant premises & for secondary cooling applications in the Blast Furnace.

(b) Air Environment

Details of the Stack Emission from the Plant

The details of the average stack emission for the year 2023 – 24 are given below

Sl. No.	Pollutants prescribed	Prescribed the Limits	Quantity of pollution discharged (kg/day)	Conc. of pollution in discharged (mg/Nm^3)	% of variation from Prescribed Standards with reasons.
1	SPM	As per MoEF&CC notification 2012 for Iron & Steel plant	2744	38.3	Air quality parameters are within the prescribed standards by TNPCB
2	SO_2		3570	96	
3	NO_x		2947	79	

PART-D

HAZARDOUS WASTES (Generation)

As specified under Hazardous and other Wastes (Management & Transboundary Movement) Rules 2016.

(a) **From process**

Sl. No.	Haz. Waste Category	Hazardous Wastes generated	Authorization Qty. as per HWA (MT/Annum)	Total Quantity (MT)	
				FY 2022-23	FY 2023-24
1	3.3	Sludge and filters contaminated with oil	1.5	Nil	1.05
2	5.1	Used / Spent oil	70.0	53.06	55.54
3	5.2	Wastes / Residues containing oil (Used Grease)	25.0	13.47	14.59
4	5.2	Waste / Residues containing oil (Oil Soaked Cotton Waste)	40.0	19.65	31.16
5	33.1	Discarded containers / Barrels / Liners contaminated with hazardous waste / Chemicals	30.0	19.62	21.06
6	12.5	Phosphate Sludge	100.0	0.01	Nil
7	35.3	Chemical Sludge from wastewater treatment	700.0	28.68	51.99
8	35.3	Chemical Sludge from wastewater treatment(ATFD salt)	600.0	Nil	Nil

(b) From Air Pollution Control Facilities

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No Hazardous waste generated from APC measures.

The Batteries (Management & Handling) Rules, 2001 Disposal

Sl. No.	Battery Waste disposal	Total Quantity (MT) Disposal	
		FY 2022 – 2023	FY 2023 – 2024
1	Lead and lead compounds (Used Battery)	15.40	8.10

PART – E
SOLID WASTE (Generation)

Sl. No.	Solid Wastes	Total Quantity (MT)	
		FY 2022 – 2023	FY 2023 – 2024
a.	**From Process**		
i	BF Slag (Granulated - dry)	413274	415436
ii	SMS Slag	247445	244267
iii	Mill Scale	15458	12319
b.	**From Pollution Control Facility**		
i	Dust catcher fines	28878	29443
ii	Filter cake (BF & EOF)	36293	36239
iii	STP Sludge	38	34
c.	**Quantity of recycled or re-utilized within the plant**		
i	BF Granulated Slag	852	79
ii	Dust Catcher fines	9211	9202
iii	Filter cake (BF & EOF)	39131	42495
iv	Steel scrap and skull from SMS slag	13587	6238
v	Crushed SMS Slag (0 -140 mm)	39668	42594
vi	Mill Scale	14963	15105
vii	STP Sludge	38	34
d.	**Sold/Disposed**		
i	BF Granulated Slag	598488	518398
ii	Crushed SMS slag (0 to 140 mm)	158678	133982
iii	Dust Catcher fines	30423	23425
e.	**Disposed for land filling**		
	Nil		

PART – F

Please specify the characteristics (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

TPA- Tonnes Per Annum

Sl. No.	Description of the Waste	Characteristics	Total Utilization Quantity (TPA)	Method of Disposal
Non Hazardous Waste				
1	Blast Furnace Slag	Non Hazardous	599340	Used in the in house GGBFS plant
2	Dust catcher fines	Non Hazardous	32628	Reused in sinter plant and portion sold
3	Filter Cake BF & EOF	Non Hazardous	42495	Re-used in Sinter plant
4	Steel Scrap & Skull	Non Hazardous	6238	Re-used in SMS
5	SMS Slag	Non Hazardous	133982	Disposed to cement industries and internal use
6	Mill Scale	Non Hazardous	14962	Re-used in Sinter Plant
Hazardous Wastes				
7	3.3. Sludge and filters contaminated with oil (Furnace oil cleaning sludge once in 5 years)	Hazardous	1.05	Generation, Collection, Storage, Send to GGEPIPL, Ranipet for preprocessing (Utilizable)
8	5.1. Used/Spent oil (Litres/Year)	Hazardous	55.73	Generation, Collection, Storage, Send to TNPCB Authorized recycler for recycling (Recyclable)
9	5.2 Waste / Residues containing oil (Oil soaked cotton waste)	Hazardous	14.59	Generation, Collection, Storage, Send to M/s. Sandhiya Enviro Tech System Villupuram for preprocessing (Utilizable)
10	5.2. Waste / Residues containing oil (Used Grease)	Hazardous	31.17	Generation, Collection, Storage, Send to GGEPIPL, Ranipet for preprocessing (Utilizable)
11	12.5.Phosphate sludge	Hazardous	20.89	Generation, Collection, Storage, Send to GGEPIPL, Ranipet for preprocessing (Utilizable)
12	33.1. Discarded containers / Barrels / Liners contaminated with hazardous waste / Chemicals	Hazardous	Nil	Generation, Collection, Storage, Send to M/s. Sandhiya Enviro Tech System Villupuram for preprocessing. (Utilizable)
13	33.5. Chemical Sludge from waste water treatment	Hazardous	51.43	Generation, Collection, Storage, Send to GGEPIPL, Ranipet for preprocessing (Utilizable)
14	33.5. Chemical Sludge from waste water treatment (ATFD salt)	Hazardous	Nil	Generation, Collection, Storage, with in the premises

PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

The implementation of ISO 14001 lead to cost savings through the reduction of waste, energy consumption, and other resources and enhanced its overall competitiveness. Pollution control measures adopted have several positive impacts on conservation of natural resources and cost savings. These measures often brought together

1. **Resource Conservation & Waste reduction:** Implementation of value addition projects have reduced the consumption of raw materials and energy, leading to better resource management. For instance, recycling and reusing process byproducts resulted into minimized waste and preserve valuable resources.

2. **Energy Efficiency**: Pollution control technologies often require optimizing processes and upgrading equipment. This resulted in improved energy efficiency, reducing the consumption of fossil fuels and conserving energy resources.
   Eg. Use of Waste heat from sintering process in the GGBFS, use of bio gas from food waste in canteen, VFDs in various equipment's.

3. **Water Conservation:** Efficient pollution control measures has led to better water management within the plant. By recycling and treating water used in various processes, water consumption has been brought down, which is crucial for preserving this finite resource.

4. **Air Quality Improvement**: Adopting air pollution control devices such as Bag filters and ESPs and scrubbers, paving the areas (laying of paver blocks) has significantly reduced emissions of harmful pollutants into the atmosphere. This improved ambient air quality contributes to healthier environment & employee morale.

   The existing greenbelt developed is about 91 Ha of the total area which is about 34.05%. Adequate Air Pollution Control measures are installed in the respective process and raw material handling areas. Water sprinklers, dry & wet fog systems, GI sheets (as dust barrier), paved roads, tyre washing unit are provided in order to control fugitive emission.

Dust Emission control by laying in house manufactured paver blocks

Coke drier dedusting system

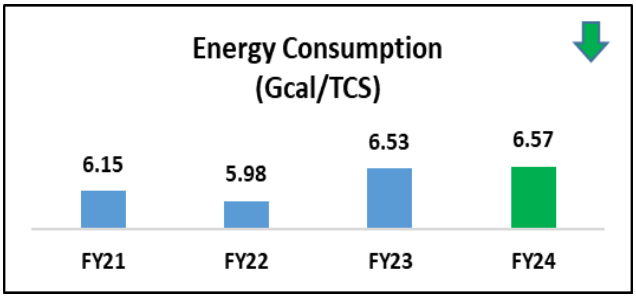
Sinter Plant 2 Waste Gas Fan ESP modification

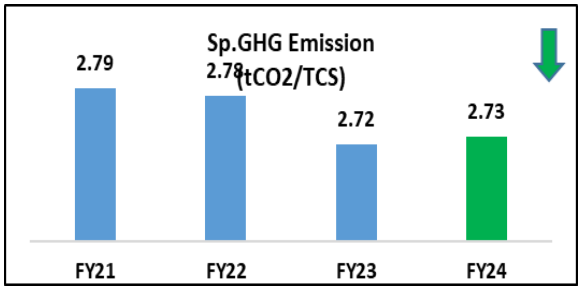
5. **Waste Reduction:** Proper waste management techniques has minimized the environmental impact of waste disposal and potentially generate value from waste byproducts.
   Eg. **Wealth from Waste**: Paver Block production from Steel Making Slag. CTO obtained from TNPCB for production of paver blocks by using SMS slag.

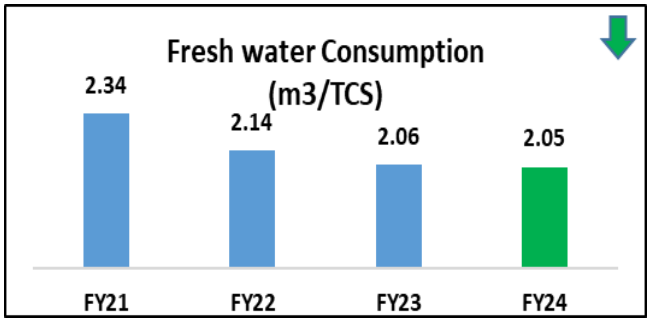
6. **Long-Term Cost Savings**: While the initial investment in pollution control technologies might be significant, the long-term benefits often outweigh the costs. Energy savings, reduced waste disposal costs, and improved process efficiency has led to substantial financial savings over the time.

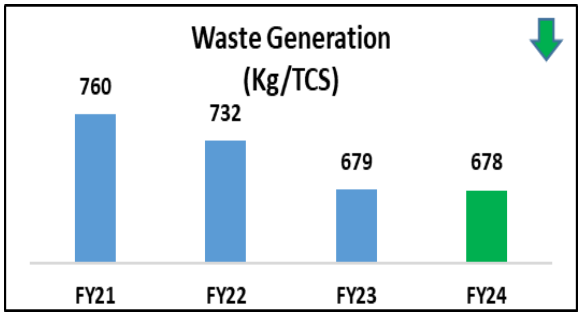
7. **Sustainable Practices**: Implementing pollution control measures aligns with sustainable business practices, which can attract environmentally conscious customers and investors.

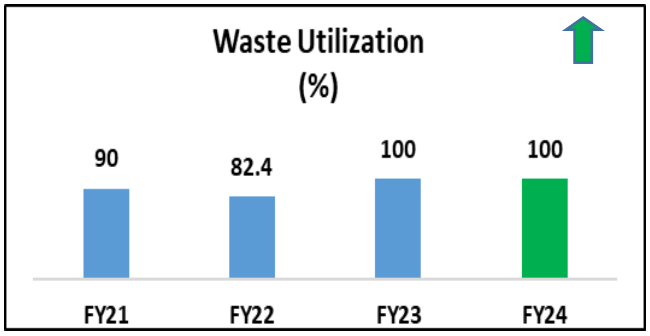
Sl. No.	Pollution control measures adopted	Impact on Conservation of natural resources
1	Effluent Treatment, Reverse Osmosis plant	As a part of long term planning targets set and achieved for reduction of specific water consumption and it is a continual process. (Graph attached below)
2	Energy Efficiency	As a part of long term planning targets set and achieved for reduction of specific energy consumption and it is a continual process. (Graph attached below)
3	Air Quality Improvement	As a part of long term planning targets set and achieved for reduction of specific PM emission, SO_2 & NO_x and it is a continual process. (Graph attached below)
4	Waste Reduction & Utilization	Reduction in specific waste generation and increased waste utilization. (Graph attached)
5	Sustainable Practices	Use of sensible heat, BF gas as fuel in order to reduce fuel/energy consumption and intern reducing GHG emissions to achieve Annual targets. (Graph attached) Ban on use of single use plastic within plant premises.

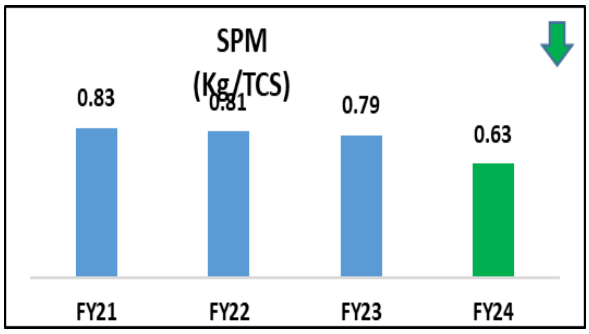












Calculations based on the PM trophy method

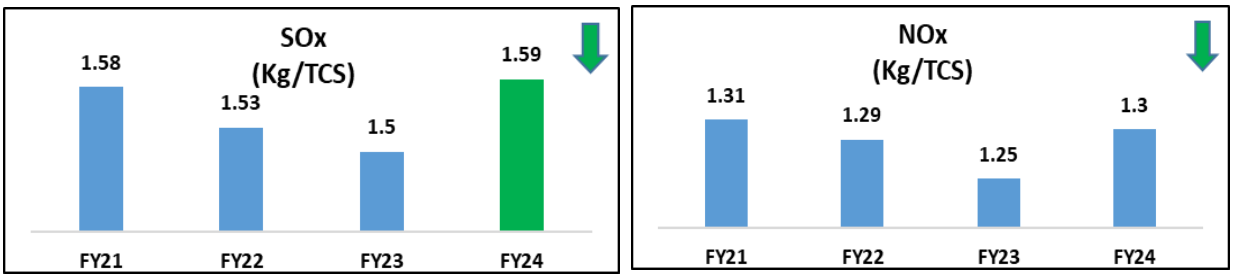


Fig. Environment KPIs performance

PART – H

Additional measures / investment proposal for environmental protection including abatement of pollution.

- In Fy24 greenery development inside the plant premises is about 9900 no. & outside plant premises 2200 no. As on date the total area of green belt development is 91 Ha which is inside the plant and township premises. CO_2 sequestration study is conducted during FY 2024. Total quantum carbon sequestration by the existing green belt in the Year 2023-24 is 5707 MT.
- Under Green Tamil Nadu Mission, JSWSL Salem Works developed a Kurunkadugal over a extent of 6 Acres at Banapuram village, Mecheri, Mettur Taluk, Salem District. The Kurunkadugal was inaugurated by District Environmental Engineer of TNPCB on 07.11.2023. Total 1200 no. of native tree saplings have been planted with the single stretch land of 6 acres.
- Rain water harvesting capacity enhancement with this overall capacity is 146000 m^3.
- Rain water usage at CPP II for cooling water application
- Long Term Plan road map to minimize GHG emissions
- CCTV installation for monitoring fugitive emission within the premises

World Environment day celebration June 2023

International Ozone Day Celebration September 2023

World Water Day Celebration March 24

PART – I

MISCELLANEOUS

Any other particulars in respect of Environmental protection and abatement of pollution

- **Tree Plantation Details:**

During Fiscal Year 2024, our commitment to environmental sustainability was exemplified through an extensive tree plantation initiative at our plant. Our efforts in nurturing the environment and enhancing the green cover were driven by a deep sense of responsibility.

Throughout FY 24, we achieved an impressive milestone, with our total green belt area reaching an 91 Ha of the plant's total area. This substantial green belt coverage signifies our dedication to mitigating environmental impact and preserving biodiversity within our premises.

One of the notable achievements of the fiscal year was the Kurunkadugal development under Green Tamil Nadu Mission at “Panapuram” village with an area of about 6 Acres. The Kurunkadugal has been inaugurated by District Environmental Engineer on 07.11.2023 and during the event local admiration, Panchayat leaders, local village people and JSW employees are participated. This accomplishment underscores our relentless pursuit of fostering a greener and healthier ecosystem. These newly planted trees not only contribute to improving air quality but also enhance the overall aesthetics of our plant.

Our commitment to tree plantation is aligned with our broader sustainability goals, aiming to reduce our carbon footprint and contribute positively to the local environment. As we move forward, we remain resolute in our efforts to nurture and protect the environment, understanding that our actions today will shape a more sustainable tomorrow. Carbon Sequestration by greenery is being estimated every year and towards continual improvement it is targeted to plant trees in nearby locality also.

Kurunkadugal Development at Banapuram Village under Green Tamil Nadu Mission

Corporate Social Responsibility:

JSW is committed to improving the quality of life of the community. Our focus has been on all round improvement of the community through our Corporate Social Responsibility (CSR) and Corporate Environment Responsibility (CER). Our company has a robust CSR policy with emphasis on areas like Livelihood Initiatives, Education, Health, Infrastructure and Environment. Our strong association with Stakeholders i.e. local leaders and partnership helps us to understand the community needs and widen our reach. The CSR details are attached as ***Annexure I***

ANNEXURE 1

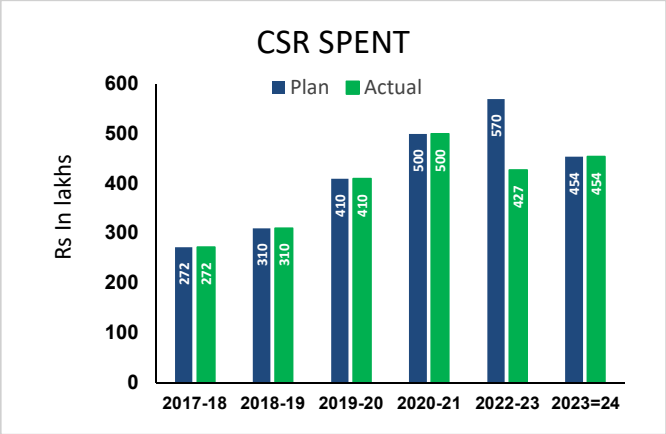
CSR DETAILS

CSR REPORT FOR THE PERIOD OF APRIL 2023 TO MARCH 2024

Background

JSW is deeply conscious of its vision and responsibilities to the community around the plant. Empowering citizen with better health, education and employment opportunities is JSW's mission.JSW is committed to improve the quality of life of surrounding community through Corporate Social Responsibility (CSR) programmes. We have well laid down community development program under CSR.Our focus is on

- Health
- Education
- Environment
- Women Empowerment
- Sports and
- Rural Infrastructure Development.



People in Pottaneri, M.Kalipatti, Kuttapatti, Viruthasampatti, Gonur Panchayats and Mecheri Town are covered under CSR projects. Our commitment towards CSR spending for the financial year 2023-24 is Rs. 4.54 Crores.

AGRI-LIVELIHOOD – JSWF inked MoU with TNAU

JSW – CSR in a significant move aligning with Schedule VII of the Companies Act, 2013. JSW Foundation has entered into a pioneering Memorandum of Understanding (MoU) with Tamil Nadu Agricultural University (TNAU) in Coimbatore. This collaboration signifies a shared commitment to uplift the farmer's livelihoods through an Integrated Farming System Project. Under this ground breaking pact, the focus is on empowering farmers in the region through various transformative initiatives. Farmer producer groups are being sensitized and equipped with knowledge in diverse agricultural interventions and allied practices tailored to local farming systems. Moreover, lead resource persons are being trained to act as catalysts for change and workshops, discussions and seminars are being conducted to facilitate knowledge exchange. Crucially, the partnership provides need-based technical support to farmers, ensuring that they receive assistance tailored to their unique challenges and requirements. Furthermore, the collaboration is committed to fostering innovation in the agriculture sector, introducing novel inventions and cutting-edge technologies that will revolutionize farming practices.

EDUCATION – Inaugurated Mettur ITI Civil Work

JSW – CSR handed over renovated bore well to the Government Mettur Industrial Training Institute (ITI). In this ITI 540 students are pursuing their professional courses, and those who are admitted in this institution are students who come from socio-economically backward conditions from the interior parts of Mettur region. In order to create good learning atmosphere to students, we have contributed in possible ways to develop the institution's infrastructure. This year we have renovated bore well and motor room to ensure sufficient and regular drinking water to the students. The worth of this intervention is Rs.412000/-

SANITATION - Inaugurated Sanitation Block at GOVT High School, Malligundam

JSW – CSR has supported to construct school sanitation blocks in nearby surrounding government schools in order to ensure hygienic practices among students in this school. Through this intervention 450 students are availing the benefits. The project value is Rs.1200000/-

SANITATION - INNAGURATED SANITATION BLOCK, PUTHUSAMPALLI

JSW – CSR has supported to construct school sanitation blocks in nearby surrounding government schools in order to ensure hygienic practices among students in this school. Through this intervention 450 students are availing the benefits. The project value is Rs.1400000/-

EDUCATION – Renovated Science Lab

JSW – CSR renovated the science lab at Kullamudayanoor Government Higher Secondary School. Though the school had science equipment there were no adequate laboratory space for the students to access and utilize the equipment. Through our intervention we have developed a good adequate space and atmosphere for the enhancement of scientific skillsets of the students in this school. The project value is Rs.900000/-

RURAL DEVELOPMENT- DRAINAGE CONSTRUCTION

JSW - CSR constructed drainage and graveyard compound wall at Pottaneri Panchayat for the benefit of community members. In this panchayat 2000 families are residing, and there is no sufficient and proper place for the community members to bury. Also there are no drainage facilities in main panchayat to access, especially during the rainy seasons. To avoid conditions of overflowing and stagnation of water, we have constructed drainage adjacent to the graveyard compound wall. Through this intervention nearly 2000 families are getting benefit and the project value is Rs.2600000/-

EDUCATION – JSW ASPIRE PROGRAM

In order to improve life skills among young generation. We have initiated life skill training program, through this initiatives targeted 1500 students from 7 government schools within radiation of 5 km. Through this initiative enhancing skills of children's life skills, carrier counsiling, problem solving & critical thinking. This initiative is not only targeted schools children but also educating their parents on importance of education and conducting activities to create awarness among parents. Also established Community Learning Center (CLC) at community level to reach children as well their parents.

Also encouraged children to participate National days such as National Girl child day, Children's Day, Ocean Day, Nutrition day and so on.

SPORTS – SILAMBAM ART

JSW – CSR initiated Silambam art activity in surrounding 5 government schools. We have trained 200 students on Silambam art, and also these students participated in World Record Event and showcased their potential in Silambam art.

Table 1 : CSR committed & spent details for the period April 2023 – March 2024 (FY24)

Sl.No.	Activitiy	Committed in lakhs(INR) for FY 24	Spent in lakhs(INR) till Sep 2023	Remarks
1	Climate resilient agri program	70.00	70.00	Completed
2	Support to JSW Shakti BPO	10.00	10.00	Completed
3	Water body rejuvenation	15.00	15.00	Completed
4	Community Development initiatives	25.00	25.00	Completed
5	Increasing Green Cover	30.00	30.00	Completed
6	JSW Aspire Project	44.00	44.00	Completed
7	JSW Udaan Scholarship	75.00	75.00	Completed
8	School Infrastructure Project	104.00	104.00	Completed
9	Health Outreach Activities	47.00	47.00	Completed
10	Rural infrastructure	25.00	25.00	Completed
11	Environment Education	3.67	3.67	Completed
12	Program Support-Sports	5.00	5.00	Completed
	Total	**453.67**	**453.67**	